

Siemens Advanta Consulting

OT Cybersecurity Lunch & Learn

July 2023

Confidential © Siemens 2023

siemens-advanta.com/consulting

Agenda

Why is OT Security relevant for financing/M&A?

What's the difference between IT and OT Security?

How is Siemens addressing IT and OT Security?

How can Siemens & Siemens Advanta Consulting help clients?

What are some client examples?

One vertical example: F&B organizations have become prime targets of cyber attacks in recent years and victims suffered devastating financial losses

Potential impacts



“ On average, F&B industry cyber attacks result in financial losses of **30'-40' USD** and take nearly **316 days** to detect, investigate, and remediate.”



Operational risks

- Operational disruption and downtime
- Loss of IP and competitive advantage – recipes, packaging design
- Process errors could result in quality issues, recalls, customer harm



Safety and environmental risks

- Potential for injury, loss of life, environmental damage



Financial, regulatory, and brand management risks

- Unplanned changes to facilities or processes without proper documentation
- Fines, penalties, FDA and regulatory consequences
- Reputation and brand impact



In 2017, Mondelez International confectionery, food and beverage company, **lost access to its logistic**

software, due to NotPetya cyber attack. This attack severely disrupted its operations, resulting in substantial financial losses **exceeding 100' USD**.



In March 2021, Molson Coors, a brewing and beverage giant, was hit by a cyber attack. The system outage caused **delays and disruption** to its brewery operations, production and shipments. As a result, Molson Coors paid a **2' USD** one-off cost to forensics experts, consultants and data recovery providers who helped Molson Coors restore operations.



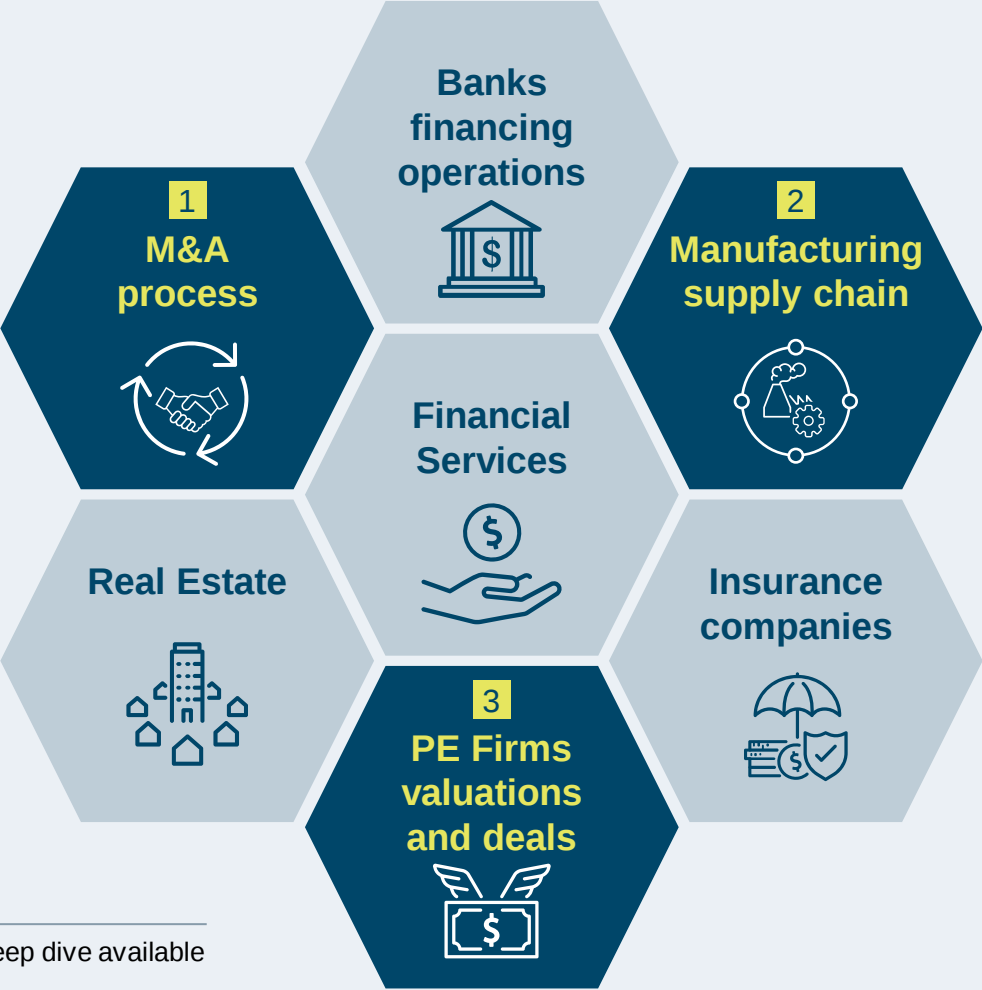
In May 2021, JBS, one of the largest meat processing companies, experienced a cyber attack on its OT systems. North America **operations were shut down** and an **11' USD** ransom was paid to the attackers.



In April 2022, Coca-Cola fell victim to the Stormous Ransomware, which successfully **breached Coca-Cola's servers** and exfiltrated approximately **161GB of data**. In a separate incident in 2023, Coca-Cola experienced **another cyber attack in Mexico**, further highlighting the ongoing challenges and vulnerabilities faced by the company in terms of cybersecurity.

Source: Siemens Advanta Consulting, Capstone Logistics, Forbes

Today OT cyber threats are still a major challenge for investment managers across industries



x Deep dive available

Typical cyber threats



Ransomware attacks



Identity stealing



DNS Attack



.....

1 OT cybersecurity risks are found along every stage of the M&A process: Firms need to proactively implement mitigation strategies

Phase	Main activities	Key cyber risks	To mitigate cyber risks, firms are recommended to...
Pre- M&A 	Due diligence Valuation Deal structuring and negotiation	- Limited visibility - Inaccurate due diligence - Compliance gap - Budgetary considerations - Time constraints	... Identify risk exposures and evaluate liability to support negotiation and drive remediation ... Identify process misalignment and incompatibility that will complicate value creation ... Estimate the level of investment required to strengthen OT cybersecurity
During M&A 	On-boarding and integration Risk management Value creation	- Integration challenges - Vendor and third-party risks - Ineffective security monitoring capability - Compliance and legal consideration	... Optimize integration plans and ensure compatibility to mitigate risk of technology disruption and unforeseen cyber attack ... Build and mobilize end-to-end frameworks for acquisition risk management ... Develop a unified security framework for the merged company ensures consistent OT cybersecurity practices across the organization
Post M&A 	Risk management Divestment and separation	- Vulnerability and emerging threats in merged OT environment - Legacy system decommissioning - Maximization of ROI	... Uncover unknown breaches to prevent exposure of hidden liabilities that impact sale ... Produce costed separation plans to deliver appropriate transfer of security responsibility and secure divestment execution to retain value

Source: Siemens Advanta Consulting, PWC

2 Prevalent cybersecurity attacks in supply chains cause multi million-dollar losses for large corporations

	Key OT cybersecurity concerns	Description	Case studies
Procurement 	 Supplier assessment and risk management	Some of the most high-impact cyber incidents were targeted toward supplier's system code, followed by data and internal processes	In February 2022, a major player in petroleum and energy sector announced a delay in operations and that redirect its oil shipments to different storage facilities due to cyber attack on two of its Germany-based suppliers  
	 Communication channel security	Malicious actors targeting the transfer of sensitive information between clients and suppliers	
Manufacturing 	 Industrial Control Systems (ICS) vulnerability	Ransomware attacks can result in operational disruption, safety risks and financial extortion	In March 2019, Norsk Hydro, a global aluminum producer, experienced a cyber attack on its OT systems, including production lines and smelting operations, forcing the company to switch to manual operations. The incident resulted in financial losses of approximately 65' USD  
	 Third-party risks	A cyber attack on a single supplier can lead to long-term suspension of manufacturing operations across multiple plants for both clients and other connected suppliers	
Logistics and distribution 	 Logistic system vulnerability	The growing use of autonomous solutions in logistics intensifies cyber attack risks, leveraging wireless communication channels as entry points to disrupt the supply chain	The 2017 NotPetya attack disrupted computer systems and caused widespread outages in network infrastructure, causing an estimated 10" USD in damages globally. Major companies like shipping giant Maersk estimated losses of 200'-300' USD and Fedex reporting losses of 400' USD  
	 Third-party risks	An organization, irrespective of having a strong cyberdefined ecosystem, is vulnerable if its partner firms fail to implement cybersecurity solutions with the same level of stringency	

Source: Siemens Advanta Consulting, EY, BBC news, Wikipedia

3 PE firms need a proactive mitigation strategies to navigate cyber challenges during deal execution process

Key process steps

Mitigation strategy that PE firms can ...

PE deal valuation process	Due Diligence	... Conduct thorough due diligence, followed by deeper technical testing ... Conduct robust diligence to understand major cyber and compliance risks, access company's preparedness and develop post-sign plan to remediate gaps ... Prepare preliminary cost estimate for remediation, ensuring realistic expectations and reserving budget for remediation
	On-boarding	... Implement risk mitigation measures, including advanced endpoint protection, immutable backups, multifactor authentication and employee awareness measures ... Create a current, day one and future state operating model for cybersecurity and data privacy, and develop a detailed roadmap for the first 100 days ... Establish a structured onboarding process that sets clear security expectations, enabling portfolio companies to rapidly leverage fund-level programs and resources
	Value creation	... Extend assistance through education, talent development, diagnostics, accelerators, advice on best practices, and facilitating the engagement of appropriate services and vendors ... Collaborate with portfolio companies in regular data-gathering exercises to assess portfolio cyber programs, leveraging data-driven insights to reduce risk, identify synergies, implement best practices, and address common pain points
	Exit	... Employ intentional process to enhance cyber program during value creation period, while involving sell-side advisors to prepare cyber team for buy-side diligence ... Include portfolio company's security leader in the deal preparations early on to address potential concerns and develop a practical roadmap for longer-term improvements

The most forward-thinking PE firms are ...

- Doubling their budget for security leaders
- Taking a shared services approach, hiring high-level CISO executives to:
 - help with PE company itself and
 - advise portfolio companies
- vet potential investment. M&A, and otherwise



Source: Siemens Advanta Consulting, EY Parthenon, Hunt Scanlon Media

Agenda

Why is OT Security relevant for financing/M&A?

What's the difference between IT and OT Security?

How is Siemens addressing IT and OT Security?

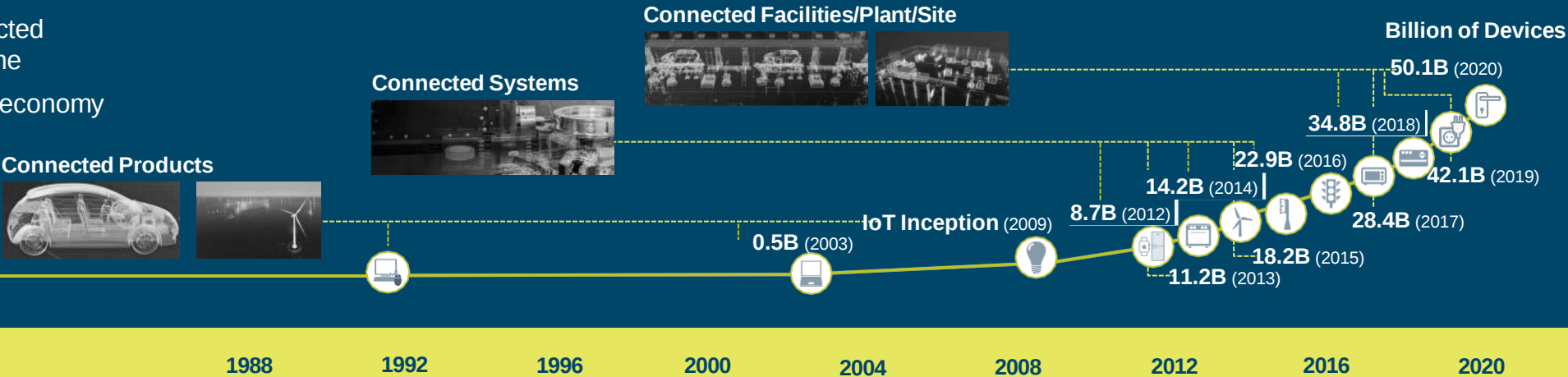
How can Siemens & Siemens Advanta Consulting help clients?

What are some client examples?

Digitalization creates ...

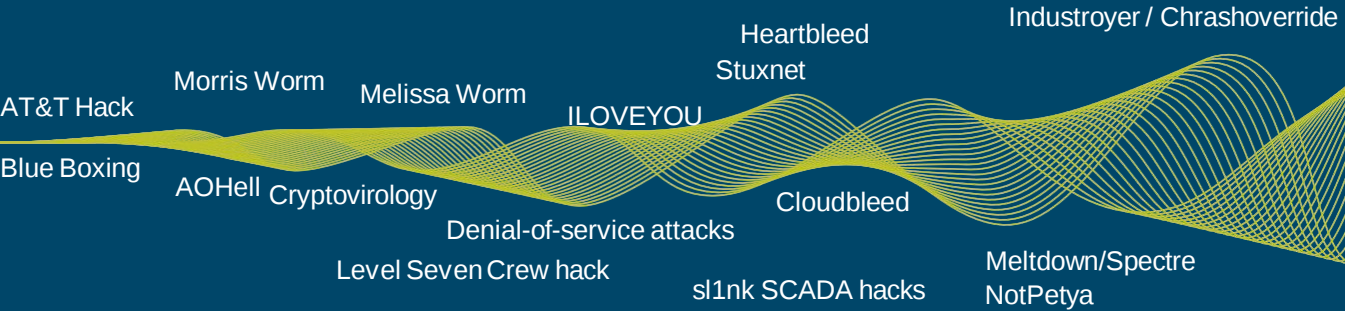
Opportunities...

Billions of devices are being connected by the Internet of Things, and are the backbone of our infrastructure and economy



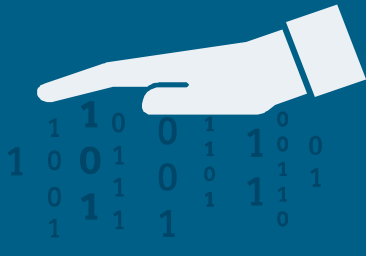
... and risks

Exposure to malicious cyber attacks is also growing dramatically, putting our lives and the stability of our society at risk



IT and OT with fundamental differences however differentiation is irrelevant addressing security

The IT/OT divide is mainly a difference in **viewpoints**. A great place to start is **understanding** each group's view of **cybersecurity priorities** and why those priorities are **different**.

IT security		OT security	
Confidentiality		Safety + Availability	
Integrity		Integrity	
Availability		Confidentiality	
Seconds to minutes range accepted		Availability	Network failure times <300 mS (down to zero packet loss)
Network specialists		Installation	Plant commissioning personnel (Automation experts)
Lines and stars		Topology	Rings and redundant lines and stars
Climate-controlled offices		Location of use	Harsh environment (temperature range, corrosive atm, vibration)
High density, concentrated switches with many ports (24-96)	Device density	Device density	Low density, widely distributed switches with fewer ports (4-24)
Refresh every 3 to 5 years	Investment life cycle	Investment life cycle	Refresh cycle can be as long as 20 to 30+ years
Business & customer interactions delayed by hours or minutes	Risk Impact	Risk Impact	Loss of life, destruction of capital equipment, loss of production

Typical technical challenges of organizations...



Weak asset management

Missing ownership for assets or outdated data, network architecture unknown



Lack of security monitoring

Ineffective or nonexistent security monitoring of production networks and services



Lack of disaster recovery plans for cyber attacks

DRP, if existing, are not considering an approach to respond to cyber attacks to industrial control systems (e.g., ransomware)



Improper network segmentation and access control

Networks are not segmented; routers and firewalls are improperly configured. Additionally, insecure (remote) access from Internet & Intranet are generally identified



Insecure security framework and procedures

Without proper IT / OT operation processes, detection & resolving issues in production environment is hampered

Source: Siemens Advanta Consulting

...and underlying organizational challenges in IT / OT cybersecurity



Governance

Missing ownership and cross-functional policies for efficient decision making and risk management



People

Weak risk-oriented culture, missing expertise and lack of clear roles and responsibilities



Processes

Hampered detection and resolving of issues in production due to insecure IT / OT operation processes



Technology

Complexities in the technology landscape leave organizations with a disjointed IT / OT security approach



Cybersecurity in IT / OT needs a holistic approach focusing on governance, people, processes and technology

Source: Siemens Advanta Consulting



Agenda

Why is OT Security relevant for financing/M&A?

What's the difference between IT and OT Security?

How is Siemens addressing IT and OT Security?

How can Siemens & Siemens Advanta Consulting help clients?

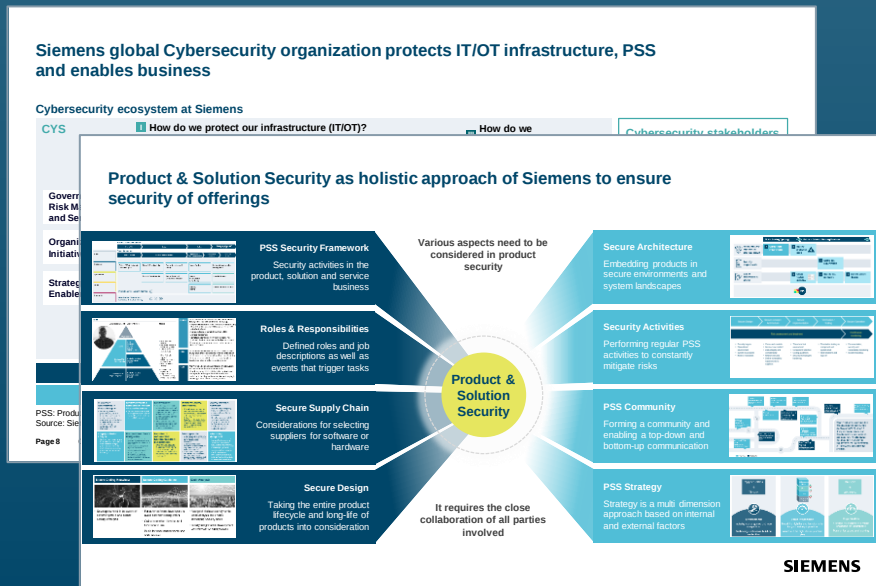
What are some client examples?

Siemens approaches cybersecurity as a combined function for IT / OT and takes a more general perspective by focusing on applications, factories, and products

Organization



- No differentiation in IT vs. OT cybersecurity organization
- One combined organization ensuring overall security



Focus is not on IT vs. OT, rather on



• Applications

- Security of the application: C MDB, "Security Crafter" / internal security guidelines (SFeRA), patch level, exception handling, vulnerability monitoring
- Secure connection: SSO & identity provider, tunneling, zero trust or ring fencing
- Risk management: Asset classification and protection concept, Cyber security architecture board
- Incident handling: CERT, on demand cyber squat

• Products

- Product & solution security (PSS): PSS framework, architecture, activities, and community
- Ensuring security: Security by design, SBOM, secure supply chain, PCERT

• Factories & location

- Secure devices: Proxy channel devices, secure onboarding mechanisms (MASA), on demand DevOps pipelines
- Physical Security: Audit site visits, physical access controls for OT testing stations
- Network: Micro segmentation, Perdue reference architecture, network separation, zero trust (network transition center), secure channels, on site data centers

Siemens global Cybersecurity organization protects IT / OT infrastructure, PSS and enables business

Cybersecurity ecosystem at Siemens

CYS

I How do we protect our infrastructure (IT / OT)?

II How do we protect products, services and solutions (PSS)?

III How do we enable business?

**Governance,
Risk Management
and Services**

**Organization and
Initiatives**

**Strategy and
Enablement**

Global Cybersecurity
Protection & Consulting
Services

Project and Service
Management
Cloud Protection
OT Consulting

Global Cybersecurity
Defense
Services

Cyber Defense Centers
CorporateCERT
ProductCERT

Global Cybersecurity
Detection
Services

Penetration Testing

Global Cybersecurity
Infrastructure Security

Business Partners
Information Security

Cybersecurity stakeholders

Corporate Core and Services
CCSO

Operating Company CCSOs

Corporate Country CCSOs

Strategic Company CCSOs

Cybersecurity Board – Product and Solution Security Governance

Charter of Trust Partner Board

PSS: Product and Solution Security, i.e., ensuring security of Siemens products and solutions sold to customers

Source: Siemens Advanta Consulting

Agenda

Why is OT Security relevant for financing/M&A?

What's the difference between IT and OT Security?

How is Siemens addressing IT and OT Security?

How can Siemens & Siemens Advanta Consulting help clients?

What are some client examples?

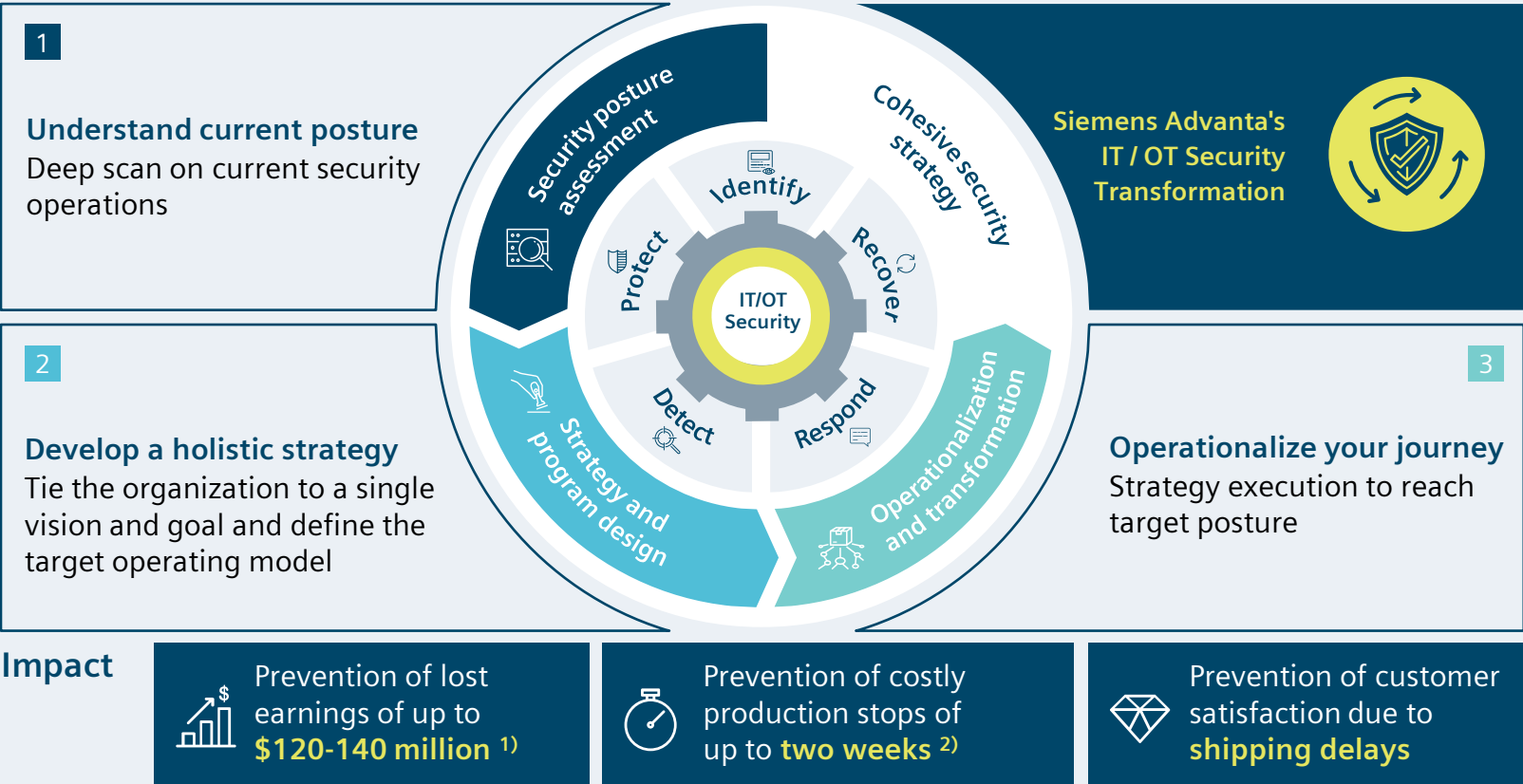
With our strategy-first, roadmap-driven IT / OT security approach we are enabling our clients to prevent and fight cyber attacks



Key questions

- Are my factories well equipped to fight cyber attacks?
- Do I have enough visibility across my IT / OT networks?
- Are the existing Security Operations Centers sufficiently aligned with business requirements?

Our understanding of IT / OT Cybersecurity Transformation



Clients **SIEMENS** ... and major players from **energy, healthcare and food & bev. sectors**

Numbers from cybersecurity attacks: 1) Molson Coors 2) Palfinger

Source: Siemens Advanta Consulting

Our approach to cybersecurity services can be tailored to meet a wide variety of organizational needs

1

Is there transparency on existing security gaps?

Assessment

Maturity/risk assessment

Evaluation of security posture against relevant industry standards

IEC 62443

NIST 800-82

ISO 27001

... 1)

Readiness assessment

Evaluation of business readiness for specific scenarios

Ransomware Readiness

Island Mode Operations

Breach & Attack

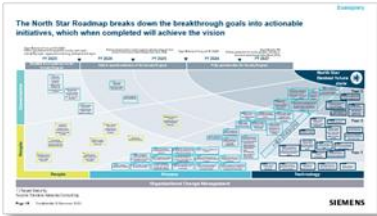
2

Is there a clear vision for the future state of security?

Target Setting

North Star Roadmap

Define multi year security strategy and north star



Policies & Standards

Development of policies & standards to define security intents and requirements



3

Are resources properly organized to improve security?

Execution

Security Program

Set up and enable security program



HW/SW implementation

Multi-faceted security concept for industrial operations



OT Services

MDR²⁾ services
SOC³⁾ enablement
SOC³⁾ operations



1) Other standards and frameworks can be used (e.g., depending on industry or regulatory requirements) 2) Managed Detection and Response
3) Security Operations Center
Source: Siemens Advanta Consulting

Page 18 Confidential © Siemens 2023

Deep-dive next

SIEMENS

Siemens provides a wide-ranging portfolio to prepare future-ready networks with enhanced security elements

Siemens Industrial Security

Plant security

Network security

System security

Communication and network access/segmentation and target characteristics

Physical protection

Security management

Security operation center

Office network

Industrial Network

Factory Automation

Production 1

Production 2

Production 3

Production 4

Production n

Optimized network topology (ring, star, etc.)

Network redundancy

Custom security features (end-point hardening, DMZ, secure remote access , etc.)

Select offerings overview

Hardware

Network SW/services

Cybersecurity SW/services

Source: Siemens Advanta Consulting

Page 19 Confidential © Siemens 2023

SIEMENS

Agenda

Why is OT Security relevant for financing/M&A?

What's the difference between IT and OT Security?

How is Siemens addressing IT and OT Security?

How can Siemens & Siemens Advanta Consulting help clients?

What are some client examples?

We have proven our IT / OT cybersecurity expertise in various projects in different industries, internally and externally

Establishing an IT/OT centric security program

Industry: Food & beverage
Offering: IT / OT Cybersecurity



- **Security Program Review**
- Definition of **target cyber posture**
- Establishment of key security control processes
- **Enablement of financial efficiency** implementing cross IT and OT security control technologies

Cross functional cybersecurity risk management

Industry: Electric & Water Utility
Offering: IT / OT Cybersecurity



- Program & project management for the implementation of an **enterprise-wide cyber security program**
- Conducting a series of **cyber security audits**
- Identification of emergent risks

International cybersecurity strategy

Industry: Electric municipal utility
Offering: IT / OT Cybersecurity



- Development and deployment of an **international cybersecurity strategy** and program design incl.
- Establishment of a risk management program
 - Development of effective board reporting
 - Implementation of control and

Cybersecurity program assessment

Industry: Industrial Process
Offering: IT / OT Cybersecurity



- Program assessment** with focus on
- IEC62443 and ISO27001 based security assessments for key operating procedures
 - Business and technical impact assessment for selected incident response scenarios Roadmap/action plan to improve observed

Source: Siemens Advanta Consulting

We have a wide network of cybersecurity experts

Siemens cyber- security expert network



YOUR CONTACTS

@ Siemens Advanta



Georg Schoener



Associate Vice President

OT Cybersecurity Consulting

Mobile: +1 (407) 236 4374

E-mail: Georg.Schoener@siemens.com



Andreas Aschenbrenner



Associate Vice President

Cybersecurity and AI Consulting

Mobile: +49 (172) 2731972

E-mail: Aschenbrenner.Andreas@siemens.com

Backup